# **Oriental motor**





# Delicate, human-like grip.



An *Qstep***AZ** Series motor equipped with a batteryfree absolute sensor combined with an **EH** Series electric gripper.

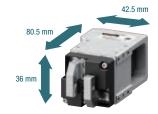
Its delicate grip, like that of a human hand, assists in automation and labor-saving.

# Compact and Lightweight Gripper

• Size: 80.5 mm×36 mm×42.5 mm

Mass: 200 g
 The EH3-AZAKH is shown

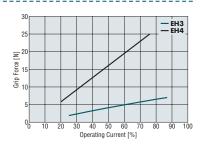




## Differentiating "Light and Gentle" from "Firm and Secure"

### Minimum grip force 2 N\*1. Maximum grip force 25 N\*2.

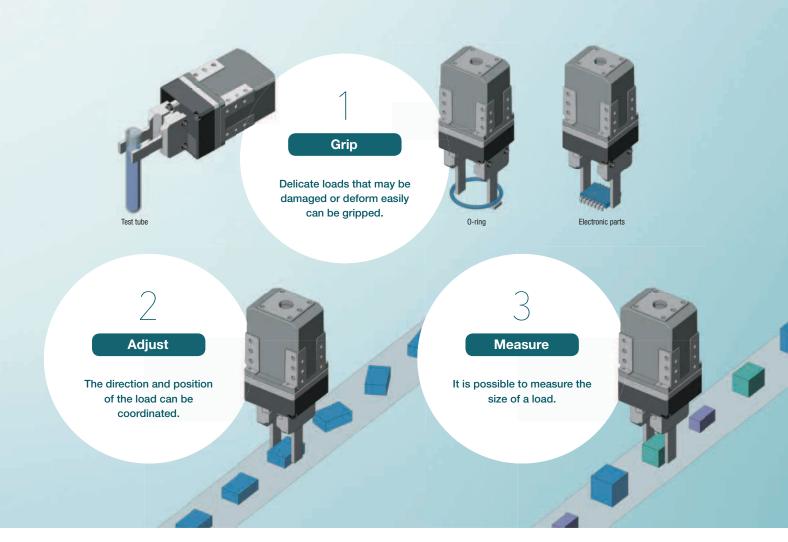
Current control allows the grip force to be minutely changed and regulated. Appropriately grips loads either gently or firmly, whether delicate or slippery. \*1 EH3-AZAKH (reference value) \*2 EH4-AZAKH



### The On-Board AZ Series Provides a Delicate Grip

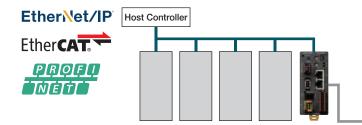
A delicate grip is achieved by fine-tuning the grip force in 1% operating current increments and implementing a slow approach to the load.

Please prepare attachments (hooks) separately.



### Useful as a Network Compatible End Effector

EtherNet/IP, EtherCAT, and PROFINET compatible drivers are available. It is optimal as an end effector for equipment or robots controlled over a single network.



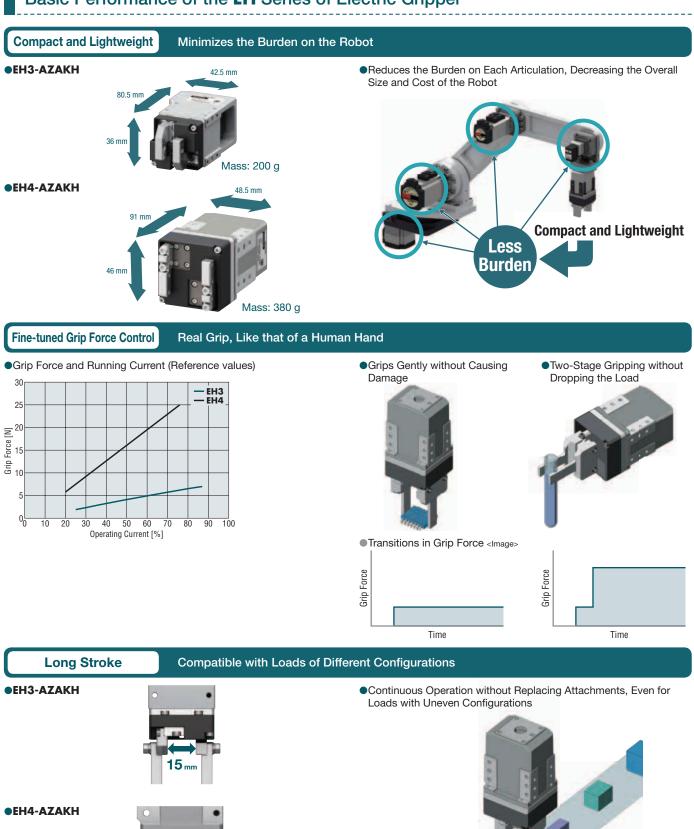


 Installation Flanges for Robots are Available for Installation on Commercially Available Industrial Robots (Collaborative robots).
 Flanges on the robot side conform to IS09409-1 (JIS B 8436).
 For product details on product, refer to page 15.



Main Compatible Manufacturers Yaskawa Electric Corporation Seiko Epson Corporation

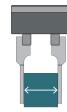
# Basic Performance of the **EH** Series of Electric Gripper

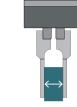


# Applications Using the Electric Gripper's "Delicate Grip"

1	Grip	Reliably Grip Loads that may Easily Deform or Break.
2		d speed according to the object being gripped. ay easily break, such as glass, and objects that easily deform, such as plastic or springs.
Quick	Approach, Slow Grip	
	e motor approaches the load at high	h speed. The motor decelerates just before hitting the surface at low speed.
		The Direction and Position of the Load can be Coordinated.
compor	hents can be coordinated by g	ripping them according to their size.
3	Measure	The Size of the Load can be Verified without an External Sensor.

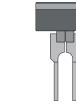
The operational range of the pincer is confirmed by the output signal (TLC output, AREA output) from the driver, allowing the size and presence of a load to be determined.





- ① OK (within tolerance)
- ①② Determine the size of the load The position of the attachment when the load is gripped is confirmed, allowing for sorting by size.

Monitor the Gripper Position to Measure Size



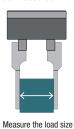
- NG (out of tolerance)
  NG (no load present)
  - ③ Detect the presence of a load Determine whether or not a load is gripped.



\*AREA output: This signal is output when the motor is in a set area.

TLC output: This signal is output during push-motion operation when the output torque reaches a set torque limit value.

The Coordinates Information Monitoring Function in the driver sends data from the gripper to the host PLC, allowing the size of the load to be measured.





\*Coordinates information monitoring function: This function sends position data to the host system. •Please prepare attachments (hooks) separately.

Host PLC

### Register the Gripper's Operation Program in the Driver to Distribute the Load on the Host System

Targets: Built-in controller type drivers and network compatible drivers (excluding EtherCAT)

The **EH** Series can register the state of sensors and other external input signals, as well as its own output signals, in the driver with a simple sequence program while in use.

In simple applications, operation is possible with only a START/STOP command.

## Real-time Monitoring of the State of the Motor

Actuators equipped with an *Oster* AZ Series, including the EH Series, are able to constantly monitor the state of a motor over a network.

### Motor Temperature Monitor

Real-time temperature monitoring is possible, even if the robot is inside a case, etc.

#### **Cumulative Load Monitor**

Operating Pattern

0N

OFF

MOVE

Output

Besides an instantaneous load factor monitor, the load factor in the motor's operating pattern can also be obtained via area and detected as a value. This allows long-term changes in load due to age deterioration and other factors to be understood.

### **ODO/TRIP Monitor**

The cumulative number of rotations can be monitored, like with a car's gauges. An information signal can be output when a set threshold is reached. This is useful for maintenance and other applications.



• For monitoring details, refer to the AZ Series operating manual.

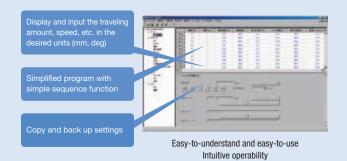
Information can be output at the desired values ODO Meter (Integrating distance traveled) TRIP Meter (Distance traveled)

# Dedicated Support Software MEXE02 (Free download)

Operating data editing, parameter setting, and other such basic settings can be easily made on a computer. Simple sequence programs can also be created.

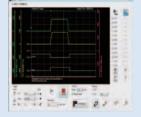


Users love that it is easy to operate even without a background in electrical design!



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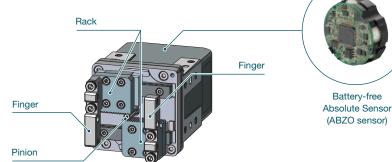
Teaching is also possible from a computer



Check the signal's input status Also equipped with waveform monitor

# Driven by an *Xstep* **AZ** Series Motor

- Built-In battery-free absolute sensor, for constant monitoring of motor position
  information without an external energy
- information without an external sensor
- High reliability with closed loop control
- High efficiency technology reduces motor heat generation and saves energy



# Product Line of EH Series

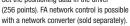
### **Electric Grippers**





### **Drivers DC Input**

# Built-in Controller Type





### with RS-485 Communication The motor's position, speed, torque, alarms, and temperature can be monitored via RS-485 communication.

**Pulse Input Type** 



### Pulse Input Type The motor is controlled from a positioning module (pulse generator).



The driver can be directly controlled from a host control device over an FA network.

**Network Compatible** 





Modbus (RTU) compatible



### For Delicate Operations, We Recommend the EH Series Over a Pneumatic Gripper!

Adjust the Grip Force in **1** % Increments

### Adjustment with a pneumatic gripper's regulator (pressure reducing valve) is unnecessary. The grip force can be easily and finely adjusted with digital settings.

### Adjust the Traveling Amount in **0.02** mm Increments

This gripper utilizes the height of the stepper motor's positioning accuracy. This allows loads of various configurations to be approached.

# Adjust the Speed in 0.02 mm/s Increments

Adjustment with a pneumatic gripper's speed controller (speed control valve) is unnecessary. Speed regulation is easy as a result of control with a stepper motor, making gripping possible at low speeds.

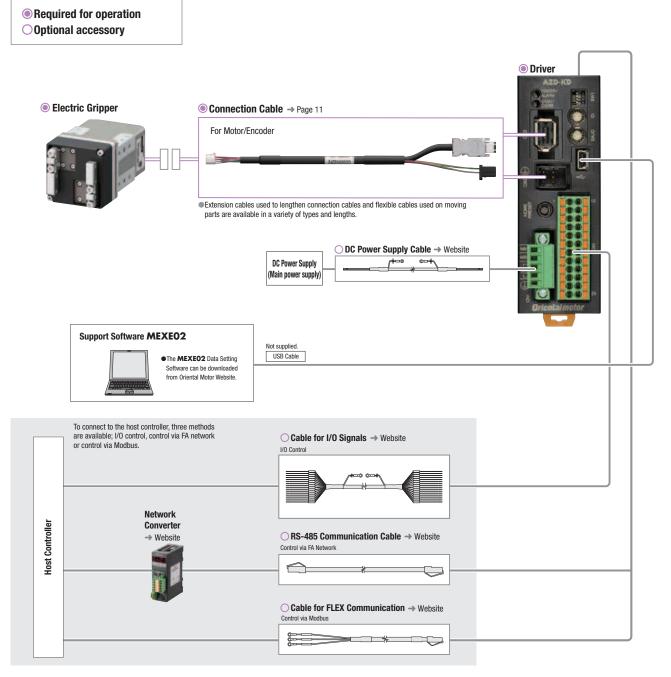
Position Monitoring with an Absolute Sensor

Feedback of detailed position information allows for not only grip and transportation, but also the size of the load to be determined.

### System Configuration

• Combination of Electric Gripper and Built-in Controller Type Driver, or Pulse Input Type Driver with RS-485 Communication An example of a configuration using I/O control or RS-485 communication is shown below.

Electric gripper, driver, and a connection cable/flexible connection cable are ordered separately. • For a pulse input type driver system configuration, please see the Oriental Motor website.



### •Example of System Configuration

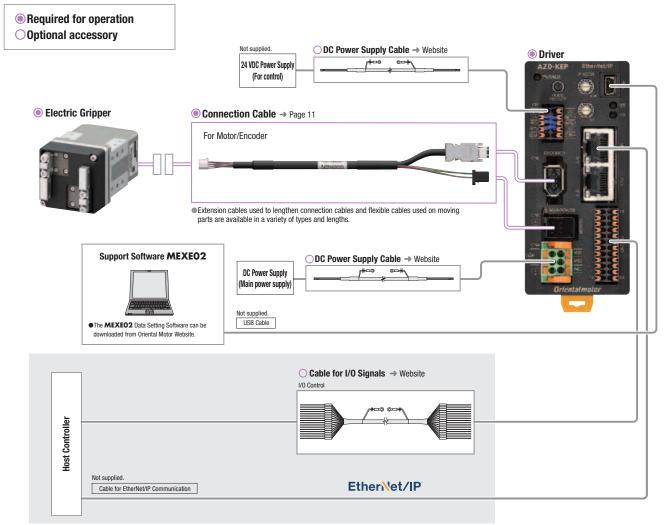
		Driver		Cat	oles
Electric Gripper	1			Connection Cable (1 m)	Cable for I/O Signals Connector Type (1 m)
EH4-AZAKH	+	AZD-KD	+	CC010VZ2F2	CC16D010B-1
\$835.00		\$485.00		\$39.00	\$28.00
		۲		۲	0

• The system configuration shown above is an example. Other combinations are also available. Note

• The motor cable and encoder cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

### Combination of Electric Gripper and Network Compatible Driver

An example of a configuration using I/O control with an EtherNet/IP-compatible driver or EtherNet/IP is shown below. Electric gripper, driver, and a connection cable/flexible connection cable are ordered separately.



### •Example of System Configuration

	Electric Gripper		Driver		Cal	ples	
				1	Connection Cable (1 m)	Cable for I/O Signals General-Purpose Type (1 m)	
	EH4-AZAKH		1	AZD-KEP	+	CC010VZ2F2	CC16D010B-1
ſ	\$835.00		\$557.00		\$39.00	\$28.00	
ĺ	۲				۲	0	

• The system configuration shown above is an example. Other combinations are also available. Note

The motor cable and encoder cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

### Product Number

Electric Gripper								
EH	4	- AZ	A	Κ	Η			
1	2	3	4	5	6			

Connection Cable/Flexible Connection Cable

2 34567

CC 050 V Z 2 F 2

# $\frac{\overset{\bullet}{\text{Driver}}}{1} - \frac{\text{K}}{2} \frac{\text{D}}{3}$

1

1	Series Name	EH: EH Series
2	Product Number	<b>3</b> : 36 mm (W)×36 mm (H) (Finger side) <b>4</b> : 46 mm (W)×46 mm (H) (Finger side)
3	Motor	AZ: AZ Series
4	Additional Function	A: Without Additional Function
5	Motor Type	K: DC Power Supply Input
6	Cable Outlet Direction	H: Horizontal Direction

1	Driver Type	AZD: AZ Series Driver
2	Power Supply Input	<b>K</b> : 24 VDC
3	Product Line	D: Built-in Controller Type X: Pulse Input Type with RS-485 Communication Blank: Pulse Input Type EP: EtherNet/IP Compatible ED: EtherCAT Drive Profile Compatible PN: PROFINET Compatible

1		CC: Cable
2	Length	005:0.5 m      010:1 m      015:1.5 m        020:2 m      025:2.5 m      030:3 m        040:4 m      050:5 m      070:7 m        100:10 m      150:15 m      200:20 m
3	Reference Number	
4	Applicable Model	Z: AZ Series
5	Reference Number	2: Frame Size 20 mm, 28 mm
6	Cable Type	F: Connection Cable R: Flexible Connection Cable
(7)	Cable Specifications	2: DC Power Supply Input

### Product Line

Electric Gripper

Product Name

T
List Price

### **ЕНЗ-АZАКН ЕН4-АZАКН** \$835.00

### Driver

 $\diamondsuit$ Built-in Controller Type



Product Name	List Price
AZD-KD	\$485.00

⇒EtherNet/IP Compatible

Product Name



◇Pulse Input Type with RS-485 Communication

Product Name	List Price
AZD-KX	\$485.00



Product Name	List Price
AZD-KED	\$557.00



### ◇Pulse Input Type

Product Name	List Price
AZD-K	\$423.00

### ◇PROFINET Compatible



Product Name	List Price
AZD-KPN	\$557.00

AZD-KEP	\$557.00	

Connection Cable/Flexible Connection Cable

List Price

Use a flexible connection cable if the cable will be bent.  $\diamondsuit \ensuremath{\mathsf{For}}$  Motor/Encoder



Product Line	Length (m)	Product Name	List Price	Product Line	Length (m)	Product Name	List Price
	0.5	CC005VZ2F2	\$39.00		0.5	CC005VZ2R2	\$92.00
	1	CC010VZ2F2	\$39.00	1	CC010VZ2R2	\$92.00	
	1.5	CC015VZ2F2	\$47.00		1.5	CC015VZ2R2	\$99.00
	2	CC020VZ2F2	\$55.00		2	CC020VZ2R2	\$109.00
	2.5	CC025VZ2F2	\$61.00		2.5	CC025VZ2R2	\$114.00
Connection Cable	3	CC030VZ2F2	\$68.00	Flexible Connection	3	CC030VZ2R2	\$121.00
CONNECTION CADLE	4	CC040VZ2F2	\$105.00	Cable	4	CC040VZ2R2	\$138.00
	5	CC050VZ2F2	\$120.00		5	CC050VZ2R2	\$155.00
	7	CC070VZ2F2	\$149.00		7	CC070VZ2R2	\$198.00
	10	CC100VZ2F2	\$194.00		10	CC100VZ2R2	\$259.00
	15	CC150VZ2F2	\$268.00		15	CC150VZ2R2	\$365.00
	20	CC200VZ2F2	\$340.00		20	CC200VZ2R2	\$469.00

### Included Items

### Electric Gripper

Operating Manual: 1 Copy

### Driver

Included It	ems Connector
Built-in Controller Type Pulse Input Type with RS-485 Communicati Pulse Input Type	ion CN1 Connector (1 pc.) CN4 Connector (1 pc.)
EtherNet/IP Compatible EtherCAT Drive Profile Compatible PROFINET Compatible	CN1 Connector (1 pc.) CN4 Connector (1 pc.) CN7 Connector (1 pc.)

### Connection Cable/Flexible Connection Cable

Included Items Type	Operating Manual
Connection Cable	-
Flexible Connection Cable	1 Set

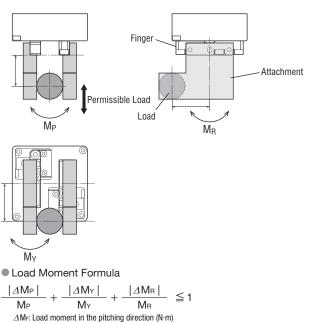
### Specifications

Actuator Product Name		EH3-AZAKH	EH4-AZAKH
Motor (AZ Series)		AZM14	AZM24
Maximum Grip Force [N]		7	25
Repetitive Positioning Accuracy [mm]	each side	±0.02	±0.02
Backlash [mm]	each side	0.2	0.1
Ctroke [mm]	both sides	15	25
Stroke [mm]	each side	7.5	12.5
May Croad [mm/a]	both sides	156	156
Max. Speed [mm/s]	each side	78	78
Maximum Acceleration [m/s <sup>2</sup> ]	both sides	20	20
Maximum Acceleration [m/s-]	each side	10	10
Push Speed [mm/o]	both sides	20	20
Push Speed [mm/s]	each side	10	10
Minimum Travel Amount [mm]	both sides	0.02	0.02
Minimum Travel Amount [mm]	each side	0.01	0.01
Permissible Load [N]		2	5
		Mp: 0.7	Mp: 1.2
Static Permissible Moment [N⋅m]*		My: 0.2	My: 0.12
		Mr: 0.2	Mr: 0.4

\*The static permissible moment at the finger end. The load, attachment mass, grip force (including

• The actual load mass that can be transported varies greatly depending on the attachment, the

friction coefficient of the load, and the acceleration. Use it with a sufficient margin, with an upper



△Me: Load moment in the pitching direction (N·m) △Mr: Load moment in the yawing direction (N·m) △Ma: Load moment in the rolling direction (N·m) Me: Permissible moment in the pitching direction (N·m) Mr: Permissible moment in the yawing direction (N·m) Ma: Permissible moment in the rolling direction (N·m)

### Specification Table Glossary

impact load), etc. should be considered when using.

limit of 1/10 of the grip force.

Note

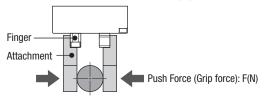
Maximum Grip Force	This is a maximum force to grip the load.	
Repetitive Positioning Accuracy	A value indicating the amount of error that is generated when positioning is performed repeatedly to the same position in the same direction. (The accuracy is measured at a constant temperature under a constant load.)	
Backlash	The play of the fingers when the motor shaft is fixed.	
Stroke	The maximum distance the fingers can be opened and closed.	
Maximum Speed	The maximum speed the fingers can be opened and closed.	
Maximum Acceleration	The maximum acceleration the fingers can be opened and closed.	
Push Speed	The operation speed during push-motion operation (gripping motion).	
Minimum Travel Amount	The amount of movement per pulse set at the time of shipment.	
Permissible Load	Allowable external force.	
Static Permissible Moment	The moment allowed while gripping.	

### Relationship between Push Force (Grip Force) and Current

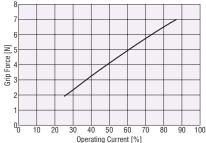
The gripping movement of the electric gripper depends on the push-motion operation. The push force (grip force) is set by the operating current of the motor.

### Actual Push Force (Grip force)

The push force (grip force) and current values are shown below as a reference. Check it on the actual assembled equipment.

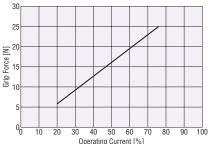


### EH3-AZAKH



Set the grip force during push-motion operation to 7 N or less.
 Set the operation speed during push-motion operation to 10 mm/s or less (single side).





Set the grip force during push-motion operation to 25 N or less.
 Set the operation speed during push-motion operation to 10 mm/s or less (single side).

### Driver Specifications

	Product Name		AZD-KD, AZD-KX, AZD-K AZD-KEP, AZD-KED, AZD-KPN		
	Input Voltage	EH3	24 VDC±5%		
Main Power	input voitage	EH4	24 VDG ± 570		
Supply	Input Current	EH3	0.5 A 0.4 A 1.6 A 1.6 A		
	Input Guirein	EH4			
Control Power	Input Voltage		-	24 VDC±5%	
Supply	Input Current		-	0.15 A	

### General Specifications

		Electric Gripper	Driver	
Thermal Class		130 (B)	-	
Insulation Resistance		100 $M\Omega$ or more when a 500 VDC megger is applied between the following places: $\cdot$ Between the case and motor windings	100 $M\Omega$ or more when a 500 VDC megger is applied between the following places: $\cdot$ Between the protective earth terminal and the power supply terminal	
Dielectric Strength		Sufficient to withstand the following for 1 minute:		
On anothing Frankrament	Ambient Temperature	0 to $+40^{\circ}$ C (Non-freezing)* 0 to $+50^{\circ}$ C (Non-freezing)		
Operating Environment (In operation)	Ambient Humidity	85% or less (Non-condensing)		
	Atmosphere	Use in an area without corrosive gases and dust. The product should not be exposed to water, oil or other liquids.		
Degree of Protection		- IP10		

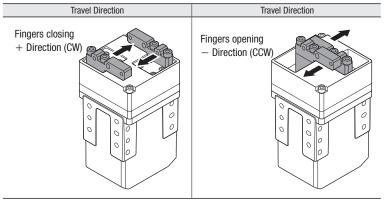
\* Based on Oriental Motor's internal measurement conditions

Note

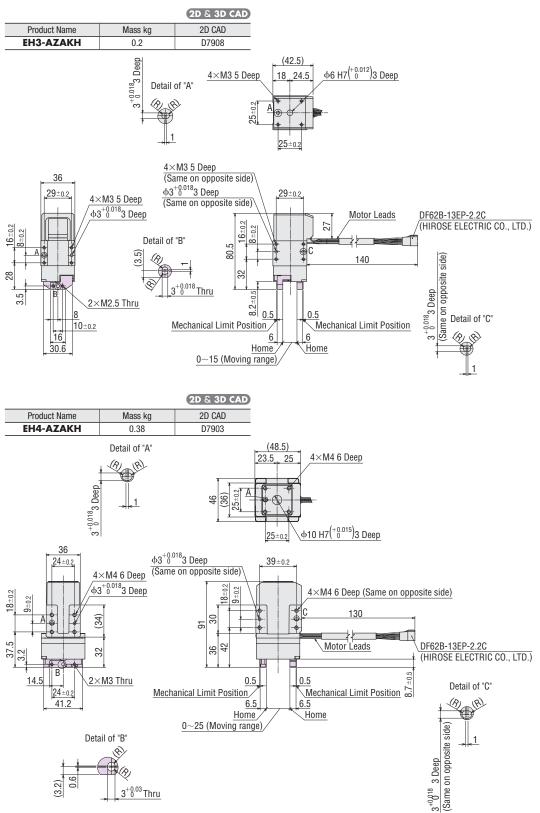
Disconnect the motor and driver when taking an insulation resistance measurement or performing a dielectric voltage withstand test. Also, do not perform these tests on the absolute sensor part of the motor.

### Travel Direction

The default factory setting for direction of travel is as follows:



### Dimensions (Unit: mm)



# **Peripheral Equipment**

# **Installation Flange for Robots**

This flange can be installed on commercially available industrial robots. It helps reduce man-hours for jig design and production.

Installation flanges on the robot side conform to ISO9409-1 (JIS B 8436).

They can be installed on each robot manufacturer's SCARA robots and vertical articulated robots.

### Product Line

Product Name	List Price	Applicable ISO Standards on Robot Side	Applicable Product
P3F1		Conforms to ISO 9409-1-31.5-4-M5	EH3
P3F2	Coll for pricing	Conforms to ISU 9409-1-31.5-4-M5	EH4
P5F1	Call for pricing	Conforms to ISO 9409-1-50-4-M6	EH3
P5F2		Comortins to 150 9409-1-50-4-100	EH4

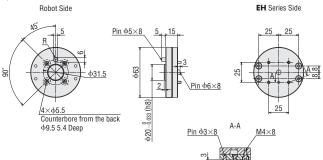
### Included Items

Positioning Pins, Hexagonal Socket Head Screws\*, Operating Manual \*Bolts for connecting the industrial robot and the installation flange for robot are not supplied.

### Dimensions (Unit: mm) 2D & 3D CAD

	•	,
Product Name	Mass kg	2D CAD
P3F1	0.13	D7919
P3F2		D7920
P5F1		D7921
P5F2		D7922
-		

○P3F1

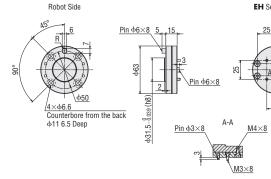


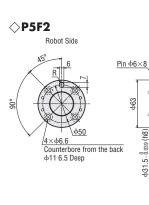
○P5F1

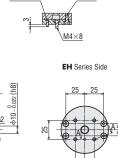
EH Series Side

25

M3×8







 $M4 \times 8$ 

M4×8

**EPSON** 





Corporation Example of Compatible Product: -MOTOMAN-HC Series





<u>Pin φ5×8</u>

h8)

.033

b20-

31.5

Counterbore from the back





Robot Side

Combination Example

◇P3F2 Robot Side 15

ŝ

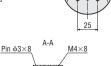
R

/4×φ5.5

ф9.5 5.4 Deep

EH Series Side







15

# Product Variation with the AZ Series

Controllability is consolidated across all product groups that contain the **AZ** Series.



Specifications are subject to change without notice. This catalog was published in September, 2022.

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